# CONTENTS

Conference Program

**Poster Presentations** 

Start-Ups and Industry Exhibitors



#### PROGRAM

## Wednesday, 2<sup>nd</sup> April 2025



| 09:00 |  |  |   | Opening   |   |  |             |  |  |
|-------|--|--|---|---|---|--|-------------|--|--|
| 09:15 |  | Pitches by Start-Ups and Industrial Companies<br>Polytec, CMMC, 3D-Micromac  |   |   |   |  |             |  |  |
| 10:00 |  | Coffee Break   |   |   |   |  |             |  |  |
|       |  | N013   |   | N012  | N010  |  |             |  |  |
|       |  | Composites   | Th  | ermal Spraying I  | Addit   | ive Manufacturing I  |             |  |  |
| 10:30 | Bodo Fiedler<br>Hamburg University,<br>GermanyMechanical, electrical and<br>thermal properties of high<br> |  | Klaus<br>Nassenstein<br>GTV, Luckenbach,<br>Germany         | Hi-End Series Coating Plants<br>for Thermal Spray and Laser<br>Cladding   | Gerald Wilhelm<br>Munich University of<br>Applied Science,<br>Germany | Kinetics of the dissolution of<br>tungsten carbides induced by<br>advanced GMAW hardfacing<br>processes to produce MMC<br>coatings                           | Exhibition  |  |  |
|       | Keynote Speech I   |  | Keynote Speech II   |   | Keynote Speech III  |  | h<br>N<br>N |  |  |
| 11:00 | <b>Andreas Todt</b><br>Fraunhofer ISC,<br>Münchberg,<br>Germany  | Innovative tube structures for small satellites  | <b>Michél Hauer</b><br>Fraunhofer IGP,<br>Rostock, Germany  | Novel amorphous and partially<br>amorphous HVOF-sprayed<br>coating systems for use in<br>cryogenic environments | <b>Max Dominik<br/>Mierzwa</b><br>RWTH Aachen,<br>Germany             | Achieving multi-directional<br>Directed Energy Deposition<br>with Plasma Arc Welding,<br>using Surface-Scan-based<br>Bead Shape Fits for 3D path<br>planning | Industry E  |  |  |
| 11:20 | Alexander Delp<br>Dortmund University,<br>WPT, Germany   | Characterization of moisture<br>and temperature dependent<br>forming behavior of the all-<br>cellulose composite<br>vulcanized fiber | <b>Ingor Baumann</b><br>Dortmund University,<br>WT, Germany | Influence of the coating<br>parameters on the<br>tribomechanical properties of<br>cold sprayed IN 718 coatings  | <b>Ying Zhen</b><br>NMB Bayreuth,<br>Germany                          | Development of an<br>environmentally friendly<br>production route for carbide<br>milling tools printed using<br>Fused Filament Fabrication                   |             |  |  |



#### **PROGRAM** Wednesday, 2<sup>nd</sup> April 2025

N013 N012 N010

|       |   | N013  |  | N012   | N010  |   |              |  |  |
|-------|---|---|--|--|---|---|--------------|--|--|
| 11:40 | Jonas Stiller<br>CUT, Lightweight<br>Structures / Polymer<br>Technology Group | Thermoset injection molding<br>with lost cores for improved<br>freedom of design in shaping<br>of C/C-SiC via LSI           | <b>Lukas Martin<br/>Johann</b><br>RWTH Aachen,<br>Germany                    | Novel criterion for Wire-Arc<br>Spraying process stability   | Till Kirchhoff<br>Clausthal University<br>of Technology,<br>Germany | Eisenaluminide für den<br>Verschleißschutz  |              |  |  |
| 12:00 | Lunch   |   |  |  |   |   |              |  |  |
|       | Chemical/ Gal   | vanic Surface Technology I  | The  | ermal Spraying II  | Addit   | ive Manufacturing II  |              |  |  |
| 13:00 | Markus<br>Guttmann<br>KIT, Germany  | Galvanoformung – Schnee<br>von gestern oder Innovation<br>für morgen? <sup>D</sup>  | <b>Ondřej Kovářík</b><br>Czech Technical<br>University in Prague,<br>Czechia | Cold spray repair: case study for church bells restoration   | <b>Olaf Keßler</b><br>Rostock University,<br>Germany                | Wärmebehandelbarkeit einer<br>Aluminiumlegierung AlSi10Mg<br>nach additiver Fertigung durch<br>pulverbettbasiertes Schmelzen<br>mittels Laserstrahl | Exhibition   |  |  |
|       | Keynote Speech IV   |   | Keynote Speech V   |  | Keynote Speech VI   |   | idic         |  |  |
| 13:20 | Carsten<br>Bonnekoh<br>KIT, Germany   | High-heat-flux divertor mock-<br>ups for fusion power plants<br>realized by the aid of galvanic<br>deposited interlayers    | Šárka<br>Houdková<br>VZU Plzeň, Czechia                                      | The Potential of Laser Surface<br>Texturing as a Substrate<br>Pretreatment Method for<br>Thermal Spraying              | <b>Jonas Wölfel</b><br>NMB, Germany                                 | Entwicklung einer neuen<br>Generation von Ti-Fe-<br>Werkstoffen durch In-situ-<br>Legieren mittels<br>drahtbasiertem<br>Laserauftragschweißen       | Industry Exh |  |  |
| 13:40 | <b>Mehri<br/>Hashemzadeh</b><br>Innovent Jena,<br>Germany                     | Influence of oxalate and citrate<br>Additives on soft-sparking<br>occurrence in the PEO<br>Process of Al6082 Alloy          | Eduard<br>Drehband<br>Dortmund University,<br>WT, Germany                    | Development of a new twin-<br>wire arc spraying process for<br>improved processing of wires<br>with low melting points | Karsten<br>Wandtke<br>BAM Berlin,<br>Germany                        | Analyse der mechanischen<br>Eigenschaften und<br>Mikrostruktur additiv gefertigter<br>hochfester Stahlbauteile                                      | <u> </u>     |  |  |
| 14:00 | <b>Igor Danilov</b><br>CUT,<br>Micromanufacturing<br>Group                    | Simulation model of the barrier<br>layer formation on aluminium<br>at the initial stage of plasma<br>electrolytic oxidation | Manuel<br>Rodriguez Diaz<br>Hannover University                              | Application of high reactive<br>metals in oxygen-free<br>environments  | <b>Matthias</b><br><b>Schäfer</b><br>Dresden University,<br>Germany | Adaptive Additive Fertigung   |              |  |  |

 $^{\rm D}$  presentation will be held in German, PP-slides are in English



|       | N013   |  | N012  |  | N010   |   |              |  |  |
|-------|--|--|---|--|--|---|--------------|--|--|
| 14:30 |  | Coffee Break   |   |  |  |   |              |  |  |
|       |  | Nickel Alloys  | Hydrogen Technology   |  | Additive Manufacturing III   |   |              |  |  |
| 14:50 | Anton Salomon<br>Fraunhofer IFAM,<br>Dresden, Germany            | Surface modification of Nickel<br>foams for different applications   | <b>Robert Vaßen</b><br>Forschungszentrum<br>Jülich, Germany | Development of protective<br>coatings for porous transport<br>layers in PEM electrolyzers                  | <b>Ismail Özdemir</b><br>CUT, IWW  | FAST-sintered Cf /Cu<br>Composites: Wear and<br>Corrosion Characteristics   | xhibition    |  |  |
|       | Key  | vnote Speech VII   | Keynote Speech VIII   |  | Keynote Speech IX  |   | idir         |  |  |
| 15:20 | Muhammad Ali<br>Javed<br>CUT, Applied<br>Thermodynamics<br>Group | Thermography of thin NiTi<br>wires during operation in an<br>actuator based on accurate<br>emissivity measurements                       | Andreas<br>Zaffora<br>Palermo University,<br>Italy          | Functionalization of Porous<br>Transport Layers for Alkaline<br>Water Electrolysis by<br>Electrodeposition | Fabian Dittrich<br>BTU Cottbus,<br>Germany                                       | Challenge of an Inline Coupled<br>Wire Arc Additive<br>Manufacturing (WAAM)<br>Process with Quenching and<br>Partitioning (QP) Treatment        | Industry Exh |  |  |
| 15:40 | Sepideh<br>Ghorbanalipour<br>CUT,<br>Micromanufacturing<br>Group | Influence of the cutting speed<br>in turning and force in<br>subsequent diamond<br>smoothing of pure nickel on<br>the surface properties | Sebastian<br>Kaiser<br>BAM Berlin,<br>Germany               | Evaluation of welding on in-<br>service pressurized hydrogen<br>pipelines by component<br>testing          | Jorge Eduardo<br>Tapia-Cabrera<br>Munich University of<br>Technology,<br>Germany | Study of the overlapping factor<br>for WAAM deposition of a<br>defect free multi material wall<br>over nodular cast iron for<br>remanufacturing | Ind          |  |  |
| 16:10 | YOUNG SCIENTISTS Poster Session (N012)                           |  |   |  |  |   | 1            |  |  |
| 17:25 | Coffee Break   |  |   |  |  |   |              |  |  |



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|                | N013   |   | N012 |  | N010   |   |  |                     |  |
|----------------|--|---|------|--|--|---|--|---------------------|--|
|                | Surfa  | Surface Characterization Thermal Spraying III   |      | Process Control                                    |  |   |  |                     |  |
| 17:45          | <b>Tom Marquardt</b><br>Muehlhan AG,<br>Hamburg, Germany   | Influence of the measuring<br>method on the determinat<br>of the fractal dimensions of<br>blasted steel surfaces  | tion | <b>Frank Gärtner</b><br>HSU Hamburg,<br>Germany    | Bonding and Layer Formation<br>in Cold Gas Spraying and<br>Aerosol Deposition                | Andreas Gester<br>CUT, IWW                                      | Development of process<br>control for ultrasonic metal<br>welding of aluminum<br>automotive wires based on<br>machine learning       | ition               |  |
| 18:05          | Alexander<br>Schnettger<br>University Hannover,<br>Germany | Physical-metallurgical<br>investigations for the in-sit<br>production of AI- and Zn-<br>based thin films  | tu   | <b>Ondřej<br/>Chocholatý</b><br>VZU Plzeň, Czechia | Advancements in Cold Spray<br>Technology for Industrial and<br>Aerospace Repair Applications | <b>Marcin<br/>Korzeniowski</b><br>Wroclaw University,<br>Poland | Application of Image<br>Processing Algorithms for<br>Quantitative Analysis of<br>Cracks in Plasma-Sprayed<br>Hadfield Steel Coatings | Industry Exhibition |  |
| 18:25          |  | End of the Lecture Program  |      |  |  |   |  |                     |  |
|                | Evening Event (Bar Ausgleich, Mensa <sup>55</sup> )        |   |      |  |  |   |  |                     |  |
| 19:00          | Dinner   |   |      |  |  |   |  |                     |  |
| 20:00          | Barbara Waske<br>Chemnitz Industrial Mu                    | Barbara WaskeTales of Transformation – Transformation of the industrial city of Chemnitz with the focus on the last 30 years,<br>compared to five European industrial cities. |      |  |  |   |  |                     |  |
| until<br>23:00 | Networking and Best Poster Awards                          |   |      |  |  |   |  |                     |  |



|       |   |   |     | Plenary  | Presentations I (N012)   |  |   |            |  |
|-------|---|---|-----|--|--|--|---|------------|--|
| 9:00  | Lukas Wojarski<br>Dortmund University of  | Lukas Wojarski<br>Dortmund University of Technology, WT, Germany  |     |  |  |  |   |            |  |
| 9:15  | Sebastian Härtel From chip waste to high-performance components - an approach that combines DED processes and energy-<br>BTU Cottbus, Germany |   |     |  |  |  |   |            |  |
|       |   | N013  |     |  | N012   | N010   |   |            |  |
|       | Human-(   | Centered Digitalization   |     | Chemical/ galvanic surface technology II                             |  | Joining / Welding  |   |            |  |
| 09:40 | Norbert<br>Huchler<br>ISF Munich,<br>Germany  | Human-centered design a<br>value-adding factor. In se<br>of sustainable human-<br>technology relations.   |     | Wolfang<br>Hansal<br>EGM Institute,<br>Wiener Neustadt,<br>Austria   | Hybride Post-Processing of<br>3D-printed metal parts<br>involving dynamic<br>electrochemistry  | Holger Letsch<br>CUT, Welding<br>Engineering Group                   | Beeinflussung der Festigkeit<br>diffusionsgefügter<br>Verbindungen durch eine<br>dynamisch modulierte<br>Prozesskraft und den Einsatz<br>mikro- und nanoskaliger<br>Zwischenschichten | Exhibition |  |
| 10:00 | <b>Isabel Kreißig</b><br>Fraunhofer IWU,<br>Chemnitz, Germany   | The Finishing Touch A Hu<br>Centred Approach to the<br>Development of Automati<br>for Abrasive Machining an<br>Formalisation of Expert<br>Knowledge on Surface<br>Roughness | ion | Serhatcan Berk<br>Akçay<br>Karadeniz Technical<br>University, Turkey | Effects of Coating Bath<br>Composition on the Properties<br>of Electroless Copper Coated<br>SiC Powders  | <b>Martin</b><br><b>Neumann</b><br>CUT, Welding<br>Engineering Group | Beurteilung der<br>Schweißeignung hochfester<br>Feinkornbaustähle unter<br>Berücksichtigung der<br>Herstellrouten   | Industry E |  |
| 10:20 | <b>Tina<br/>Morgenstern</b><br>CUT, IWW   | Supporting energy-efficient<br>behavior through human-<br>centered digitalization in<br>industrial manufacturing:<br>transdisciplinary approact                             | A   | <b>Temel Varol</b><br>Karadeniz Technical<br>University, Turkey      | Effects of Electroless Copper<br>Coating on the Properties of<br>Copper-Silicon Carbide<br>Composite Powders Produced<br>by Mechanical Milling | Dmitrii<br>Ozherelkov<br>CUT, IWW                                    | Influence of Contamination<br>and Passivation on the<br>Ultrasonic Welding<br>Performance of Aluminum<br>Stranded Wires   |            |  |
| 10:40 |   |   |     | Coffee Br  | eak and Poster Session   |  |   | 1          |  |



|       | N013   |   |  | N012  |   | N010  |  |  |
|-------|--|---|--|---|---|---|--|--|
|       | Thermal Spraying IV  |   | Materials De   | Materials Design and Characterization   |   | Joining / Brazing   |  |  |
| 11:10 | Lutz-Michael<br>Berger<br>Fraunhofer IKTS,<br>Dresden, Germany | Thermally sprayed hardmeta<br>coatings - current situation a<br>path of future developments   |  | Tailoring Mechanical<br>Properties of Ti-6AI-4V<br>through new Short-Time Heat<br>Treatment Strategies                                    | <b>Matthias Türpe</b><br>Mahle, Stuttgart,<br>Germany               | Veni, vidi, consideravi – joining<br>task instead of process<br>parameters                    |  |  |
|       | Ke   | eynote Speech X   | Ke   | eynote Speech XI  | Ke  | eynote Speech XII   |  |  |
| 11:40 | Alexander List<br>HSU Hamburg,<br>Germany                      | Breaking the Oxide Barrier: N<br>Approaches towards Aluminu<br>Aluminum Compound Casting      | n- Koch  | Microstructure analysis and<br>fatigue assessment of a<br>thermo-mechanically aged<br>austenitic pipeline component                       | <b>Cheng Zhang</b><br>Mahle Stuttgart,<br>Germany                   | Considerations on Joining<br>Technology of Low-<br>Temperature Sintering by<br>Nano-Ag Pastes |  |  |
| 12:00 | <b>Kerstin Horn</b><br>Innovent Jena,<br>Germany               | Robuste kaltplasmagespritzte<br>antimikrobielle<br>Beschichtungen mit definierte<br>Porosität | Benjamin   | Effect of plane strain loading<br>direction and strain rate on<br>microstructure, texture and<br>mechanical properties of a<br>mild steel | <b>Sophie Vinke</b><br>RWTH Aachen,<br>Germany                      | Joining of Stainless Steel with<br>a novel Fe-based Amorphous<br>Brazing Foil                 |  |  |
| 12:20 | Aleksandra<br>Małachowska<br>Wroclaw University,<br>Poland     | Microstructure and mechanic<br>properties of Hadfield steel<br>deposited with APS             | al Mücahit<br>Kocaman<br>Karadeniz Technical<br>University, Turkey | Effects of Milling Ball Diameter<br>on the Morphology and<br>Particle Size of Dendritic<br>Copper Powders                                 | Alexa Nebel<br>Dortmund University<br>of Technology, WT,<br>Germany | Vacuum brazing of NiTi shape<br>memory alloys using<br>Ag26.5Cu3Ti                            |  |  |
|       | Plenary Presentation II (N012)                                 |   |  |   |   |   |  |  |
| 12:50 | Shrikant Joshi<br>University West, Trollhättan, Swedentba      |   |  |   |   |   |  |  |
| 13:20 |  |   | Closing  | Remarks and Snacks  |   |   |  |  |
|       |  |   |  | LAB TOUR  |   |   |  |  |

## POSTER

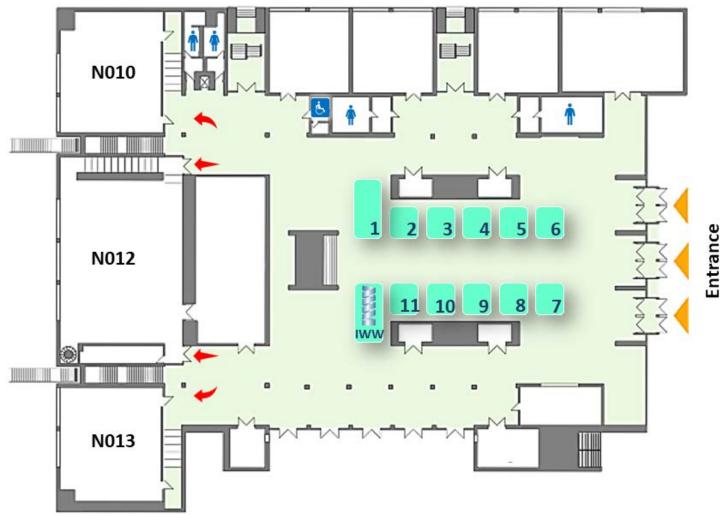


- **P01** Stephanie Stöckel CUT, Production Measurement Technology Group New parameter for describing the spatial distribution of characteristic features using the example of blasted surfaces
- **P02** Jan Tomastik Palacký University Olomouc, Czechia Evaluation of mechanical and tribological properties of TixCryN coatings
- **P03** Sebastian Weis *Zwickau University of Applied Sciences, Germany Metal Powder Production by Wire Arc Atomization*
- P04 Vasilii Fedorov Zwickau University of Applied Sciences, Germany Development of MIG-TIG hybrid brazing for galvanised steel sheets
- **P05** Susan Conze Fraunhofer IKTS, Dresden, Germany Electrical insulation properties of APS oxide coatings
- **P06** Manuel Pinho Ferreira *Dortmund University, WT, Germany* Online diagnostics for internal diameter (ID) HVOF spray processes
- **P07** Mark Dennis Kensy *Dortmund University, WT, Germany* Investigation of the Axial Injection of Cermet Powders Into the Primary Gas Flow of the Twin-Wire Arc Spraying Process
- **P08** Kay Schäfer CUT, Lightweight Structures / Polymer Technology Group Impact Compressive Properties of Polyurethane Foams with 3D Continuous Fibre Reinforcement
- P09 Jonas Zajaczkowski Dortmund University of Technology, WT, Germany High-Pressure Cold Gas Sprayed cBN-Copper Coatings for Improved Grinding Disc Durability and Performance
- P10 Biswal Pratidhwani Fraunhofer IGP, Rostock, Germany Thermally Sprayed Coating for Soilless Cultivation (Proof-of-Concept for using Recycled Feedstocks in future)
- P11 Christin Reuter CUT, IWW Cognition-Based Information Visualization for Atmospheric Plasma Spraying: The Influence of Expertise on Gaze Behavior
- P12 Marek Hebda Cracow University of Technology, Poland Evaluation of copper powders for the Binder Jetting 3D printing process.
- P14 Lukáš Václavek Palacký University Olomouc, Czechia Characterization of mechanical properties of CrN-TiN layers deposited by advanced sputtering methods



## **INDUSTRY EXHIBITION**





#### **Industry Exhibitors:**

| 1 | Zeiss              |
|---|--------------------|
| 2 | Netzsch Gerätebau  |
| 3 | Polytec            |
| 4 | Kulzer             |
| 5 | Cloeren Technology |
| 6 | tba                |

## Start-Ups

| 7  | CMMC        |
|----|-------------|
| 8  | 3D-Micromac |
| 9  | tba         |
| 10 | tba         |
| 11 | tba         |